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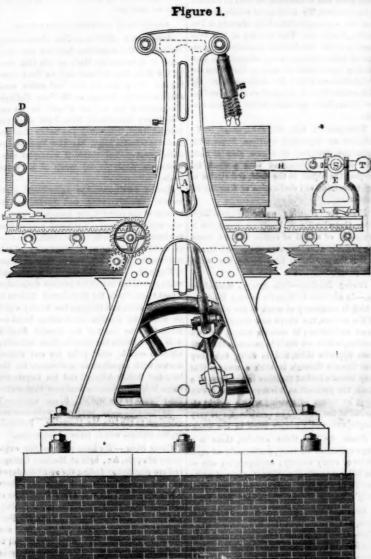
the advocate of industry, and journal of computific, mechanical and other improvements.

VOLUME VIII.]

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[NUMBER 7.

WORSSAM'S TIMBER SAWING FRAME.



tion (figure 1) and a transverse elevation (figure 2) of a timber sawing trame, constructed by Messrs. Worssam & Co., engineers, ot London. We have selected this from the London Artisan, knowing that a great number of our readers are interested in sawing machinery, consequently they like to see and know how such machinery is arranged, constructed, and used in other countries beside our own.

In arranging the building of a heavy timber frame, the foundations are ordinarily a heavy item, from the great depth required by the length of the connecting rod; and if this is curtailed, the evil is entailed or sufficient friction on the guides. In the case before us, the makers have sought to reduce the height of to suit the varying widths of timber, by one sides of which it is attached at the points, A A. To admit the vibration of the connecting rod, the guides are suitably overhung.

In the guides themselves, attention has been directed to diminish the friction, which, in surfaces moving at such a high velocity, consume a large proportion of the applied power. With this object, the back and front guides are not both V-shaped, as usual, but whilst the working side is made so, the other side is made flat, and has a brass plate pressed in contact with it by means of a steel spring, set up by a justing screws to the exact pitch to keep the frame from chattering.

The annexed engravings are a side eleva- They are set up sideways by a longitudinal but the common mode of working the recipscrew, passing through all the distance pieces, but not through the saw buckles, so that any saw can be taken out in a lew minutes

The timber is prevented from rising, when the saws are entering, by the two legs, C C, which are screwed, (with double threads) into sockets hanging from one of the strong distance pieces, between the sides of the framing. When adjusted to the proper length, they can be fixed in position by set screws.

Provision is made for setting the log transversely. The frames, D and E, on which the ends of the log are carried, are fitted up in the slide-rest style, and can be shifted by the screws across the rack-bed. They are made and is moved by a screw, I, to give the requiis provided with set screws for the same pur-

The feeding-motion is as usual; the eccentric rod, N, taking on to a ratchet-wheel, for and P. giving the quie k return me

The London Artisan asks its readers to give some particulars about the indicated power required for saw frames. In America five horse-power is allotted for driving a large

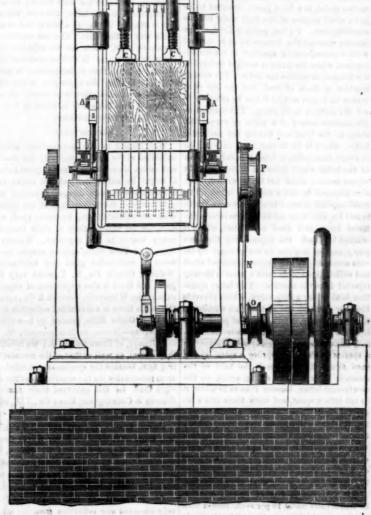


Figure 2.

rocating saw, is nearly the same as that represented above. An engine of three horse-power will drive one of these saws, but it is best to leave a good margin of power as a surplus; it is more profitable to do this than to work an engine or water wheel up to its full indicated power.

The lumber (dressed timber) interests of the United States are greater than those of all the other countries in the world put together. Everything, therefore, connected with our saw mills is of importance if it is an improvement. Saws involve more expense than all the other parts of a saw mill, because they are continually subject to wear, as they expend the whole power of the engine or the machine, by making the connecting rod of the arms, H, being made a fixture on the water wheel upon the logs. The engine, forked, so as to embrace the frame, to both shaft, S, whilst the other slides on the shaft, wheel, frame, &c., can all be built strong enough to endure without incessant repair, not site grip of the wood. A balance-weight, T, so the saws; they are continually getting facilitates the adjustment. The other end, D, dull and have to be frequently sharpened. The more knotty and hard the lumber, the nore wear there is of the saws; how important then to have good saws-tools that do not require a continual rasping with the file. the feed, and a strap between the riggers, O, For a long time we received our best saws which it has to sustain. He employs less but this is not Saws of all descriptions are now tempered on to that of the uniformed trussed bridges .an entirely new principle, and by a new pro- Mesers. Blanchard & Fellows are good praccess-which possess qualities of a far supe- tical mechanics, and are now engaged roofing rior order to those ever before made in any the extensive rolling mill of the Albany Iron part of the world. In our next number we Works, a building 356 feet long by 135 feet The lower saw buckles are of S-shape, and rip saw, and a large circular saw. Gang will describe this process by which said saws wide, with an iron roof, supported on the same ook on to a projecting feather on the frame, saws are now common in American saw mills; are tempered; it is patented and is the inven-principle.

tion of Mr. Waterman, of Williamsburg, N. Y This process makes saws of a superior temper, and it requires no heating oil haths, dipping in water, &c., as is the case with tempering steel tools by the common methods. The tempering of a saw is performed in an instant, and by a most simple operation, which cannot fail to surprise our readers.

Improved Bridge.
We learn by the Proy, (N. Y.) papers, that a bridge has been erected over the creek in Second street, that city, by the inventor, Dudley Blanchard, in company with Louis Felloes, of that city. It is an iron truss bridge of 73 feet span, composed of 24 separate castings, after six different patterns-four to each. It weighs about 5 tons, of cast-iron, and has about 2 tons of bolting. It has been tested with 40 tons on it, and no sign of deflection exhibited. The usual plan of making truss frames, is to have all the braces equal with a a top and bottom cord of uniform size throughout the whole length. This bridge is constructed with braces and chords of various proportions-each part of the truss frame being made and proportioned to the strain

MISCELLANEOUS

Fair of the American In ntinued from page 42)
MISCELLANEOUS.

Type-Casting Machine-Green's New York and New Orleans Type Foundry: H. H. Green, 128 Fulton street, New York.—The principal intention of the inventor of this curious little machine has been to cast type u der a powerful pressure, so that the letter formed may be a more exact and sharp co terpart of the matrice. The apparatus, which is placed on a stand so as to be conveniently rked by the hand, consists, in the first place of a small furnace, in which a quantity of type netal is maintained in a molten state by a fire beneath, the fire door being at the side of the furnace. In the midst, and rising above the molten metal, is a force pump, intended to inject a small portion of the fluid metal into the moulding-box. To the pump is fixed a pipe running through the furnace so as to connect with a corresponding aperture in the mould-ing-box, when the latter is brought forward to The mouldthe furnace to receive the metal. ing-box is made of steel, and the top of it ves on hinges so that it can be litted up to set the matrice in its place. The matrice or die consists merely of a piece of copper, th shape of the type, and having the particular letter, which is to be cast, sunk into it. As every description of type, it is only the size of the letter which differs, it follows that the copper matrice alone has to be shifted when it is required to cast a different letter. The ng-box is made to slide between guider to and fro, and is moved forward to receive the metal by a cam fixed on a shatt, which is worked by hand. On approaching the force pump, motion is given to the plunger by le-vers acted on by the above-mentioned shart, and sufficient metal to form a letter is thereby injected into the matrice. This latter opera tion is aided by a stop-valve, which prevent the flow of metal, and as the shaft withdraws from the furnace, it falls back and permits the injection of the metal as above described. During this operation the box is held together by a species of clamp or spring, a spiral spring then forces the box back, the hold of the clamp is relaxed, and a spring, acting on the ns it so as to allow it newly-cast letter, loosens it so as to allow it to iall into a sport, and from there into a re-ceiving box. The inventor estimates that ceiving box. this machine will cast, on an average, 175 letters per minute. The operation is altogether very unique, and is deserving of high commention, we therefore willingly award our meed praise to the inventor for the improvement that he has made in the work of type-casting.

The great benefit derived by this machin is, that it casts metal 10 per cent, harder than any in use, which insures the printer an article well worth his money.

Protector Gas Meters-J. Laidlaw, New York .- It is well-known that the Meter in general use is open to many objections, from which may be enumerated that it is not in which may be enumerated that it is not in-fallible, and that it can be tampered with to defeat the purpose for which it is intended. The patentee of the above-mentioned inven-tion purposes to obviate these defects, his object being to guard the gas companies against fraud on the part of a dishonest consumer, and also to make the public certain that they re-ceive the amount of gas for which they pay. The most common manner by which the gas companies were defrauded was by tilting the meter to one side, so that more gas was consumed than was actually registered. On the part of the consumer it was complained that it was in the power of the company, by alter-ing the level of the water in the meter to make him pay for more gas than he had used. These proceedings are prevented by such an arrangement, chiefly in the disposition of the pipes, that all unfair attempts are useless or defeat their own object. The proper quanti-ty of water is maintained by using a pipe, wn which the water flows when too n is poured into the meter; this pipe leads the water into a lower chamber, where it is drawn off by a syphon to the outside of the meter, provision being made that the gas cannot force the water out. If the meter is tilted to one side it is still quite efficient, and if tilted for-

There is also a very han test each meter before it leave the hands of the maker or the gas co mpany this apparatus is on the principle of the gas meter, in fact it is a small one. There is clock-faced index attached to it, which serves to check the accuracy of the meter.

Self-Regulating Anti-Corrosive Gas Br -W. Mallerd, 170 Broadway, New York. In addition to the usual mode of turning on the gas, a series of light flat valves is placed in the pipe near the burner to maintain a regular flow of gas. The anti-corrosive burner is made of nixture of metals which are not specified.

Patent Lathe-Brown & White, Windson Locks, Conn.-The peculiarity of this lather lies in the mode of turning taper objects. The usual way to effect this is by shifting the taillies in the mode of tu stock in a manner too well known to need description. In this lathe, however, the ob ject is attained by placing a sort of bed or movable way on the lathe. The rest travels or the above way, which can be adjusted by a crew to any taper. It will be perceived that the idea is taken from a plan pursued in many lathes, or shifting the upper part of the slid rest when a similar object is in view. An engraving of this lathe will be found in Vol. 6, page 267, Scientific American

MANUFACTURES.

With respect to the manufactured article exhibited at the Fair, particularly the wooler and cotton fabrics, there is not so great a show as might be anticipated; of the above tw fabrics, there is more competion among ma nufacturers of the former than of the latter what are exhibited are, however, good, an comprise the various kinds of cloth, from the heavy beaver to the superfit ne. Walcott & Sons, New York Mills, exhibit several speci mens of cottonades good and substantial Walcott, Oneida Co., N. Y., some very fin nens of cotto jeans, and there is also a specimen of superio calico from Whiterock, Nesmith & Co., agents Of shawls there is a diversified collection from the Utica Globe Mills, printed by two differ ent parties—Mason, of Mamaroneck, and Duncan, of Essex Co., N. J.; we me eck. N. Y. their names, as well as that of the manufactu ring firm, because the specimens exhibited more remarkable for the superiority of the de signs than for the qualityof their texture Duncan & Cunningham, Essex Co., N. J., have on exhibition some good long shawls.

Prints, &c.—Of the common prints exhibited, those from the Fall River Works struct us as being among the best for quality, but were exceeded by others in beauty of design. There are also so good articles of this sort from Providence, R. I.

Linen Thread .- Or this manufacture we only observed one collection from the work of the American Thread Co., Mechanicsville Saratoga Co., N. Y.

Raw Silks and Cocoons-Miss Harriet Sam my, Lancaster, Pa.—The samples exhibited numerous and very gratifying, evidently showing that this branch of industry may be profitably carried on in America with proper attention. If we can only sncceed, as is evi-dent can be done from the specimens here exhibited, in rearing the silk worm, what a ta is opened for future manufactures. As r of course, by growing the raw silk we shall be independent of the foreigner, and also be enabled to supply the manufa at a vastly lower rate than would remunerate to make importations from Europe. As thi is a vastly increasing trade, and causes a large drain of specie every year to pay for the manufactured silks imported, it is a subject of na tional importance to encourage the growth of the article. Although we are not in favor of bounties of any sort, yet we do think that this is one that ought to be encouraged.

Woolen Hose-Gardner, Boston.-The spe cimens exhibited are good and very fine, su perior to anything that we have ever seen

Floss and Sewing Silk-Ryle, Paters J.—Sh owing that we can manufacture as well as grow the real article.

Hardware, Cutlery, &c.—Of hardware there

the water out. If the meter is tilted to one is a respectable show, the articles exhibited being of superior finish, and equal to anyward, the gas is cut off and cannot act on the

drum, consequently the lights are extinguish- | them hollow, viz., locks; and there are several collections by various makers, all of which we cannot particularize, and it would be invidious, therefore, to give the names of one or two; we must leave our readers to examine and judge for themselves. We noticed, in this department, a collection of skates of every variety of form and shape to satisfy the most fastidious taste, made at Newark, N. J.; also fishing-hooks, percussion-caps, &c.

Glass .- Of this article there is a fine collect tion on view from the works of the Brooklyn Glass Co., consisting of every description both plain and ornamental as well as colored

In furniture, the most novel article that we saw was a spring bedstead, by Mauritz & De meure, Centre st. The novelty of this bed-stead is in the bed-bottom consisting of a series of spiral springs, funnel-shaped, and supporting a net-work of springs that form t bed-bottom on which the mattress rests. By this means there is obtained an elastic springbed particularly agreeable in the summer sea

Telescopes-H. Fitz, 237 Fifth street, N. Y. exhibits an eight-inch aperture Achromatic Telescope, mou inted on a iron equatorial, furnished with a clock for keeping the object in the field, and circles of right ascension and declination of 6 inches di-

Fusee for Blasting under Water-Reyolds, Godwinville, N. Y .- This apparatus is composed of a coil of cotton twisted round the powder, with the outer string well tarred, so that the powder is fired before the water can penetrate.

wing Machine-Otis Avery, Hor Se Pa .- In addition to Singer's Sewing Machine which is constantly at work to the edification of the curious, the above new invention is also on exhibition; it consists simply of two needles, which are made to perforate the cloth from opposite sides, and in doing this they pass threads through in such a manner that they become locked together in the form of a chain, the garment, as it is sewed, being drawn along by means of a string with a weight at tached at the end. The construction is very simple, and easily adapts itself to the work

Stoves, &c.-Ot these articles, there is a arge collection on view, particularly of open grates of every variety; acompanying on the latter we noticed a chimney-piece of white narble of exquisite workmanship, from Ken nedy's Marble Works, 23rd street, New York

Grates, Fender, &c .- W. & N. Jackson & Sons, 238 Front street and 891 Broadway. re is a very choice collection of these arti cles from the manufactures of the above-name firms. The grates and fenders, ornamented with silver, glass, gold, and colors, from the pures white to the deepest black, are all that can be desired by the most fastidious. There is also on view a various collection of Summer Pie trom unique original designs, excee anything that we have ever seen of the kind

Pianos-In these articles we noticed some thing quite new. There are two or three varieties of the Æolian Pianoforte, and also an iron pianoforte, Firth, Pond & Co., Franklin Square New York .- This latter instrument has outer framing of iron, so that it is not so lia-ble to injury, and is cased inside with wood so that the tone is not injured by the use of the metal. We will say more upon this subect next week.

Cast Steel-Andirondac Co., Jersey City. The specimens exhibited of the steel the above-named company, are excellent and

Leather-We saw but two specimen leather on exhibition at the Fair-one of dyed skins (bronze and other colors) from the Wa-terbury Leather Co.; and the other, specimens of calf-skin tanned in a new manner, the discovery of Prof. A. K. Eaton. We examined the leather attentively, and it appeared to us to possess all the necessary requisites of good leather, but so many processes have turned out failures that we are skeptical upon any new process until it has been well tested. It leather h as been less advanced by the application of chemical science than any other of the arts, and yet the art of tanning leather is od now than it ever was before, but so many physical conditions are involved in the production of good leather, that ction of good leather, that scientific processes have been unable to satisfy them all.

The skins by this process are unhaired without lime or sweating, as we have been informed, so that there is no unequal action on the thick and thin parts. On the 10th of last August, Prof. Eaton received a patent for the use of sulphate of potash in the tan liquor, and some excellent practical tan have certified to its usefulness. One calf-skin which we examined, was tanned in 8 days, and appeared to be as well tanned as any skin that we ever saw.

ANNIVERSARY ADDRESS-

Anniversary Address.—The Anniversary Address of the American Institute was delivered at Metropolitan Hall, on the 21st by the Hon. James Dixon, and on the follow-ing day the prizes for the best cattle were awarded by the Judges at Madison Cottage. The orator in his address alluded to the extraordinary increase of New York since the Independence, than what was before that period a provincial town, has now become one of the great central points of universal commerce, and rivals the old marts of European

Having dwelt upon the agricultural, comsources of the country, the honorable gentlenan said that it was not without reas the heart of the whole nation exulted in every exhibition of the naval superiority of this metropolis, where her vessels out-sail those of England. It is an American triumph, and when one of her merchant princes despatches fleet to penetrate the frost-bound regi ions of the frigid zone, and through the wintry night, which for months no morning break while the true heart of the hopeful English wife accompanies the stars in their unce vigils to search, amid polar ice and eternal nows, with superhuman endurance, for the ong-lost British Admiral and his imprisoned ships, it is American benevolence that wakes the plaudits of the world. (Great applause.) (Great applause.)

He concluded by paying a well-deserved ulogium to the late Mr. Downing. Politically, the address was in favor of protection.

Cattle Show .- We have attended the exhibition of cattle, &c., held at Madison Cottage, and are gratified at finding the spirit displayed nd farmers. our agriculturists a was a very good show of every description of cattle, horses, oxen, sheep, swine, and of poultry. Among the cattle we observed some fine Duram, Devon, and Ayrshire, bulls, cows, calves, a cross with such sorts cannot fail to improve our stock. We likewise observed ong the sheep several specimens of Merino, cester, South Down, &c., imported from Europe, and also among the hogs like improvements, we mean with regard to purity of breed, a subject of vast importance to farners, for unless they cross the common stock with other breeds they cannot expect to im-

Of the bulls, the finest were Backwoodsman, a Durham bull weighing 2,325 lbs. owned by S. F. Taber, Chestnut Ridge; May-Boy, Devon breed, belonging to W. P. & C. S. Wainwright, Dutchess Co., N. Y.; and Prince Albert, ditto, owned by W. L. Cowles, Farn, Conn. There were also several excellent specimens from Ayrshire, including seven bulls, three cows, and six heifers, imported by Mr. Watson. The show of native cattle was also good, and comprised some su-perior animals. There was likewise a conperior animals. siderable number of horses, among which were exhibited as competitors some superior ugh bred animals, the first pre this department was awarded to Mr. C. T. Howell, Astoria, for the best stallion 4 year The best cow (native) belonged to R. R. Morris. In addition to the cattle there was a respectable show of poultry, turkeys, on and fancy.

Atkin's Reaper.-This new reaping machine Min's Reaper.—This new reaping machine was exhibited on the ground, and in one respect is superior to its competitors at the Fair, we mean in the arrangement of a rake attached to the reaper called the "Automaton Rake." The reaper cuts in the same manner as others with the Hussey knife, the novelty consisting in the rake. This latter sweeps co N

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the bed where the fallen grain is deposited, s it against a toothed plate, and both holding firmly the bundle of grain thus collected, swing round behind, and drop their contents in a neat bunch upon the ground. The weight of the raker is 150 lbs., and it is removed by unscrewing two bolts. Whole weight of machine 1,245 lbs.

nes at the Fair which have been I trated in the Scientific American.

The following is a list, with the names attached, of the machines now on exhibitithe Fair of the American Institute, and which have been illustrated in various volumes of the Scientific American. It is evidence and erican is the Repertory of American In-

- 1. Mortising Machine, Fay's, Vol. 1, No.
- 2. Mortising Machine, Otis', Vol. 2, page
- 3. Mortising Machine, Chandler's, Vol. 3. No. 48.
- 4. Planing Machine, Woodworth, Vol. 2
- 5. Drawing-board, Chamberlain's, Vol. 3.
- 8. Planing Machine, Daniel's, Vol. 4, page
- 7. Meat Cutter, J. G. Perry, Vol. 4, page
- 8. Anti-friction Press, Dick's, Vol. 5, page
- 9. Brick Press, Wagner & Imley's, Vol. 5 10. Straw Cutter, Bertholf's, Vol. 5, page
- 11. Smut Machine, Harris', Vol. 5, page 385
- Educational Tables, Allen's, page 161.
 13. Patent Spring Chair, Warren's, Vol. 6
- age 76. 14. Sash Balance, H. C. Brown, Vol.
- age 332. 15. Self-Rocking Cradle, D. Walker, Vol.
- 6, page 349. 16. Artificial Leech, Thomas', Vol. 6, pag
- 17. Metal Railroad Car, T. Warren, Vol. 6,
- . Tuyere, Porter's, Vol. 6, page 408. 19. Clothes Dryer, Buckman, Vol. 6, page
- 20. Lathe, White's, Vol. 7, page 85.
- 21. Submarine Explorer, Alexander's, Vol. 7, page 81.
- 22. Sewing Machine, Singer's, Vol. 7, pag
- 23. Drill, Bushnell's, Vol. 7, page 33. 24. Brake, Railroad, Stevens', Vol. 7, page
- 25. Bridge, Aerial, Houghton's, Vol. 7, page
- 26. Gold Separator, Buffum's, Vol. 7, page
- 27. Car Ventilator, Paine's, Vol. 7, page 244. 28. Iron Fence, Wickersham's, Vol. 7, page 233.
- page 361.
- . Blind Hinge, Barker's, Vol. 7, page 292. 31. Gas Generator, Gee's, Vol. 7, page 353.32. Quartz Pulverizer, Cochran's, Vol. 7,
- page 364. 33. Car Seat, Buel's, Vol. 7, page 356. 34. Straw Cutter, Taylor, Thomas, & Co.
- Vol. 7, page 372. 35. Gold Separator, Gardner's, Vol. 7, page
- 36. Gold Separator, Barclay's, Vol. 7, page
- 37. Punching Machine, Sanford's, Vol. 8, page 20.

The line of travel along the whole lake shore, from Erie to Cleveland, Ohio, will be completed and in full operation by the first of November, so that the obstruction hithert closing of the lake will not be felt in the

The Canadian Government has given official notice that should it be required, a horse-police force may be established along the line of the Quebec and Richmond Railway, for the rvation of the public peace, and to prevent injury to the works.

British Association for the Advance

(Continued from page 27.)

OPTICS .- Sir David Brewster delivered eries of three discourses, devoted to an examination of Professor Dove's theory of lus tre, a description of a new and simple polar-scope, of which Sir David displayed chalk wings on the board of the lectureand whose great merit, he stated, was its ex treme simplicity, and whose chief use was to measure a great degree of polarization of tion, Sir David recapitulated the experiment of several scientific observers, among the rest Prof. Stokes, whose theory he canvassed, and in several respects differed from. With regard to the screw-like appearance of rays observed stances, Sir David attributed them to the fact of the internal fringe expanding away among the external one He observed, with regard to the crossing of rays in some telescopes, it had been observed in some experiments that these telescopes in which this was the case possessed more er than those in which the rays did not cross in the proportion of 10 to 64-an enorm -from which it was reasonable to deduce that there must be some effect produ ed by the rays of light crossing each other. He had suggested to his friend Lord Rosse the use of concave lenses to determine this, instead of convex lenses, as in concave lense the rays never come to a focus, but only on the retina. Sir David then referred to other series of effects regarding defraction, commi nicated in a paper read on the 3d January 1842, but never published by the author.

SEWED MUSLIN MANUFACTURE IN IRELAN -The sewed muslin trade was first introduced into Ireland between the years 1800 and 1810, but it generally made little progress nnial period 1820 to 1830, the employment being comparatively limited in extent, and the manufacturers co nfining their productions to a few articles, such as collars, trimmings, robes, and baby linens

One of the circums tances which first gave a decided impulse to this manufacture was the introduction of machinery for spinning lines yarn, which had formerly been spun exclu-sively by the hand. This change left the females of Ireland almost without any source of employment. Under these trying circumstances the women and girls of the country anxiously availed themselves of the means of obtaining a livelihood by working at embroidery; and although a partial prejudice existed against it at first, it soon became quite evi-dent that it would ultimately more than compensate for the loss of their former occupation

Few changes tended to benefit the trade more than the introduction of lithographic printing (about the years 1830 to 1835), instead of the former tedious and expensive system of block printing. Each block cost from 3s. 6d. for the cheapest to £6 and £7 for the more expensive patterns, besides the delay of from one to three weeks for cutting Now, any pattern may be designed drawn, and printed in a few hours, in endless varieties of style, at the cost of as many shillings as they formerly cost pounds. great disadvantage under which manufacturer in Belfast formerly labored was the difficulty ot selling their goods in a finished state at a profit; a prejudice existed, on the part of the and so far was ouyers, against Irish goods, this feeling carried out that they were almost excluded from the London market, owing to the very low prices obtained there. From this cau their productions were mostly sold in a grey or unbleached state to the Glasgow cturers, who afterwards bleached and resold them in a finished state; but, about the year 1840, several additional pers ced the trade in Belfast, who bleached and finished their goods as done in Glasgow This course has at length happily resulted ot all prejudice Irish goods, and since the fact has becom nown that about nineteen-twentieths of the goods sold in Glasgow are manufactured in the rapidly improving quality and value of Irish goods have been thorough ly tested, home and foreign buyers visit Bel-

creasing demand for these goods, seconded by debted to the Scotch for having introduced ditional skill of the workers, has, at length, opened a fair field for the Belfast maufacturers; and they are now enabled to in troduce the once costly articles of their production into almost every market, at prices, and in such variety, as cannot fail to lead to an enlarged consumption, and, cons quently, a still further increase in the trade has made such rapid progress during the last fitteen years, or has afforded more valuable employment. In Ulster, and westwards, the mbroidery trade has be sal, and is at present giving more or less employment to a quarter of a million of indivi-

The wages paid for working vary mount, depending in some degree on the prosperity of the trade or otherwise. Young and inexperienced workers cannot earn more than 6d. to 1s. per week, while the more expert and experienced worker will earn 4s. to 5s., and 6s. per week; and a few first-class hands can occasionally earn 10s, per week The amount annually paid for labor alone exclusive of materials, may be with safety estimated at £500,000 to £600,000, which is distributed in a shape the most useful and beneficial to the happiness of a people, the females being almost invariably employed in their own homes under the eyes of their parents and friends, and they can thus obtain a livelihood by their own industry without endangering their morals.

A great deal of good has latterly been effected through establishing training schools in the several localities where the work is being newly introduced. Competent teachers are employed to instruct beginners, who retain the pupils under their control until they are able pronounce them as fit worker first or second class rate. These schools have generally been opened under the patron and support of the landed proprietors in the rhood, among who n may be men ed the Countess of Enniskillen, as one of the foremost in this good work, by whose phi-lanthropy schools were opened on an extensive scale, at Florence Court, under the super intendence of a paid teacher, and several other females whom her Ladyship had previous ly sent to and maintained at Belfast, where they received instruction and prepared to im part it to others; and it may be mentioned here as an instance of the success attending that lady's praiseworthy endeavors to benefit on and increase the co the humbler classes of society by their own industry, that now, after the lapse of three years, the trade is so well established in the district of Enniskillen, that above £400 weekly paid in that town, for work done by the females of the surrounding neighborh

In conclusion (notwithstanding hostile tariffs), the beauty and cheapn embroidery have become pretty generally known, and it is steadily increasing in sal even in the most exclusive of continenta In France, where by law they are totally inadmissable, they are, nevertheless daily introduced, and one particular class o work finds extensive favor in the fashionable circles of Paris; so that with a home market extended foreign relations, and all the other facilities of commerce, the embroidery trade may reasonably expect not only to maintain its position, but look forward to an increase and prosperity hitherto unknown.

The Rev. Dr. Edgar addressed the sectio at some length on the progress of the trade The article had been at first one of luxury yet from the time it was first introduced up to the present it had rapidly increased, for ined the means of its own support; if it had depended on a single patron it not have lived a day. He entered at some length into the statistics of its progress in Connaught, stating the means adopted to promote its extension, and the excellent effect in a social sense which attended its develop ment there, adding the beneficial circu ces which arose from its introduction in the west, religiously considered.

An interesting conversation arose, in which the Archbishop of Dublin and other members ot the section took part, in the course o fast, to make purchases, as frequently as they which several questions were put to Mr. Holgo to Glasgow for that purpose; and the inwere put to Mr. Hol-

they were the parties still who gave greatest amount of employment to the Irish. On principle, he believed that the Copyright of Designs Act of Sir Emerson Tennent was very valuable, but the vast increase of the trade had induced them to look out for more speedy means than before, of supplying a ter variety of patterns to be quickly used, and the conse ce was that advantage was not taken of that law. As to the result that hed arisen from the great exhibition of 1851, he stated that there were several instances in which he had got orders from Germany and Spain; and not only, in his opinion, Exhibition given the trade a favorable position, but it had brought the Irish work that notice which they wished it to obtain; cluding by quoting the feeling of the Duke of Wellington, that to teach the people of Ire-land habits of industry was the best thing that could be done to make them comfortable and happy.

[The above condensed extract we publish as a subject of great interest, and it is one respecting which the great mass of the peo-ple are not well informed. They are lea astray by the fusilades of partisan who pretend to a knowledge which they, to their shame, do not seem to possess. Many of the fine sewed linen collars and handkerchiefs which are sold in New York for French work are of Irish manufacture.]

STEAMSHIP BUILDING ON THE CLYDE .- Dr. Strang, of Glasgow, read an interesting paper on steamship building on the river Clyde in Scotland. The west of Scotland, during the past 50 years, is much indebted to steamboat rine engine building for its prosperity. It was there where steam navigation in Europe originated, and where steamboats to navigate the seas were first built and establish-When Dr. Strang was reading his paper, he said, it is just 40 years, this moment, the first successful steamboat, the tiny met," of Henry Bell, made its trial trip on the Clyde. It was only 30 tons burd its engine was only of three horse-power.

During the past seven years, there were uilt on the river Clyde 14 vessels of wooden hulls, and 233 of iron hulls, in all, 247. Of ese, 141 were built with paddle wheels, and 106 had screw propellers. The tonna wooden steamers amounted to 18,331 tons and the iron vessels to 129,273 tons. orse-power of the engines for the wooden vessels was 6,739; the horse-power for the iron vessels was 31,593. There were engines built for vessels not constructed on the Clyde of 9,434 horse-power, making a total of 247 vessels built, of 147,604 tons, and engines of 47,766 horse-power. The average tonnage of these vessels amounted to about 598 tons. in the course of seven years, on one river, there was built a fleet of no less than 247 steamers, each averaging nearly 600 tons burden. It seems, also, that iron is the prin-cipal material used for building the hulls, and the screw is more patronized than the paddle. During the present year, 1852, there have been built, or are building, on the Clyde, 73 ners, only 4 of which are of wood, rest iron, and 43 are screws, and only 30 with paddle wheels. On the Clyde there is in daily use 5 large dredging steamboats, capable of dredging 18 feet deep, and these chines have deepened the Clyde from 10 feet boats with wooden hulls costs £14 per ton; on hulls £12 (\$56 20 cts.) per to first Cunard steamships cost £50,000 each, the ew one Arabia will cost £110,000. These statistics will be interesting to engineers. We had thought that New York stood without an equal for steamship building, we have not the statistics on hand at present, but if they come up anything near those of the river Clyde, we shall be most agreeably surprised.
(To be Continued.)

New Locomotive.
The Camden and Amboy Railroad Company have placed upon their road a fine locol d at Bordentown, on a new and somewhat unique principle. The smoke-pipe is formed in such a manner that it can be turned in any way according to the variations

NEW INVENTIONS

Drilling Machine

C. W. Coe, of Ashtabula, Ashtabula Co., Obio, is about to take a patent for a new drill. There are two improvements in this invention. first has reference to the feeding n and also to the mode of raising the drill from the work. The nut which works the feeding screw has on it a pinion capable of sliding up and down, but causing the nut to revolve by means of a groove and feather. This pinion gears into the driving wheel when at the up per part of the nut, a rapid motion is then given to the screw, which draws the drill quick-ly upwards. But when it is desired to give the feeding motion the pinion is depressed by a lever, and thus released from the teeth of the driving wheel. The pinion is then moved by two lugs or dogs attached to the inner part of the driving wheel; now, if the driving wheel has a motion given to it the reverse way to that used when raising the drill, it is evident a slow feeding motion will be given to the screw. If desirable, of course, more than the two lugs can be used.

The second part of the invention embraces ode of holding the work to be drilled in any oblique direction. A clutch is employed for this purpose of a hollow conical shape, with a screw on the outside, this clutch is cut open in a vertical direction, so that if the work be ced within, it can be compressed by a taper nut working in the outside screw. A spring is used to open the clutch, when the nut is relaxed, and as it is attached by arms to the bed of the machine, this clutch can be set to any angle. The bed of the machine is movable at that the work can be shifted horizontally.

Locks for Safes, &c.
F. C. Goffin, of New York City, has taken measures to secure a patent for an improved lock for safes, bank, vaults, &c. For this purpose the inventor has made such an arrangeent that the mere shifting of the lever which holds the bolt in its position is unavailing to open the lock. He makes use of several tum blers arranged in the ordinary manner, an each having a recess placed differently in all. Now, to open the lock, all these recesses mu agree in order to allow a small pawl attached the lever before-mentioned, to fall therein, but when the door is locked, this pawl catches in teeth cut on the edges of the tumblers. To open the lock, it is first necessary to detach the pawl from the teeth; this is done by a period of the pawl from the teeth; culiar-shaped rod. A key, with prongs of ditferent lengths, is next used to bring the turn blers into the required position to allow the pawl to fall into the recesses when the lever can be moved. There are several other checks upon the burglar, one of which is the impos sibility of his attaining any knowledge of the recesses of the tumblers. One of the main features in the lock is the impossibility of for-cing it as no pressure can be obtained on the bolt.

work for Fastening Locks of Doors, Safes Vaulis, &c.

The annexed engraving is a side elevation of an improvement in fastening the locks of doors, safes, vaults, &c., invented by William L. Bass, of Boston, Mass,, and which was patented in December, 1851.

a a is the door; c c is the lock or iron fram work inside, in which the bolt, e, is moved in and out by a pinion (not shown here.) In the bolt, e, is a notch, into which the pawl, h, of the lever, h i, fits, the said lever swinging freely on a bolt, k. The peculiar features of the invention consist in relieving the pawl from the bolt, and thus allow the unlocking of the door, which is effected by means of the movements of a clock. A A A is a frame of metal tastened to the partition; B is a screw to which is affixed a chain or cord, E, running on pulleys, F and H, and terminating with a weight, I. G is a lever, forked at one end, to which is suspended a loop, L (shown by the dotted lines), under the ratchet wheel, M. When the clock is in motion, the loop, instead of catching in the teeth of the ratchet wheel, drops from one tooth to another, but when the clock is stopped, it catches in the teeth of the latter, and holds the lever, G, in its place. At the end of the pawl, h i, is a hook, l, which

against the stud by means of a projection, v, and thus disengages the pawl from the bolt, e, to be withdrawn.

It is evident from the above that the bolt of the clock; q is the main wheel, to which the weight is attached; s is the second wheel, and a the crown wheel,
—the whole forming a time-piece with the exception of the dial-work. The weight, r, bethe limit of which can be regulated at the ing wound up on its axis, the escapement on will of the owner. If, however, the clock the axis of the pendulum acts upon the crown should be stopped by any accident, and it is wheel, u, and the weight, r, gradually de-required to open the door on the outside, it is

slotted plate, n, fitting against the weight-box, scends as the gear wheels revolve. At the apparature, and in any of the slots, can be fitted the stud, pointed hour, which is set by the stud or pin, of the weight, r, as it descends, strikes o, in the selected slot, the knob, v, will strike of these bent iron levers, attached to one

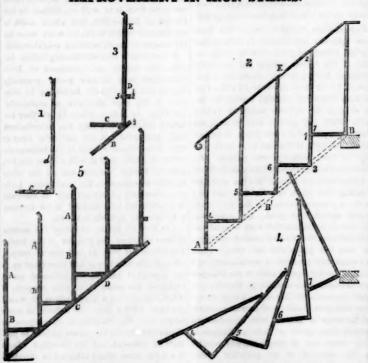
It is evident from the above that the bolt of a lock, fastened in this manner, will be a safe-

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screw on the outside, which operates the vertical screw, B, which will raise the cord, E, is in motion, the ratchet wheel, M, moves the and consequently the lever pawl, hi, from the bolt, e. The loop, L, (which is a kind of catch lever), when the clock is stopped, catches in the teeth of the wheel, M, holds the

done by applying a thumb-nut to an endless | forked lever, G, in its place, and thus the cor

IMPROVEMENT IN IRON STAIRS.



The annexed figures are views of an im- | iron is formed the baluster, a d, (figure 1)

of catching in the teeth of the ratchet wheel, drops from one tooth to another, but when the clock is stopped, it catches in the teeth of the latter, and holds the lever, G, in its place.

At the end of the pawl, h i, is a hook, l, which fits over a projecting arm, m, in the hinged

of these bent iron levers, attached to one another, and retained in their stationary and upright position as shown in figure 2 by the rail, E. The rail acts upon the long arm, 1 2, of the lever or bar, and thus braces the whole series firmly together. When a lighter rail and additional strength is required, a brace, B', figure 2 is employed. It is either made in sections, or is continuous and is riveted to the shorter arm, 1 3, of the lever at the apex of the angle. To construct a stair of cast-iron on this principle the baluster, rise, head, and underbrace, are made in one piece as sh in figure 3. It has a lug at 1, to which the end of the next tread is riveted, and the end 1 of the under brace, B, projects to receive and be riveted to the brace of the next baluster, rise, and tread, and so on in succession. On the inner side of the tread, C, there is a ledge cast to receive the plank for forming the step; the projection, 5, in front of the baluster, E D, forms a finish to the front of the step. Figure 2 shows how the rail, E, keeps the levers in position, and figure 4 shows the position the stairs would assume if the rail was removed, and the rivetings, 4 5 6 7, yielded to a weight upon the treads. It is therefore plain, that so long as the rails prevent the balusters from changing their right position, the stair will resist incumbent pressure when supported at its extremities,
A B. In figure 5 the under brace produces a
similar effect with this difference, the rail acts more powerfully on the long arm, A B. of the levers, while the brace, C D, acts on the short arms. Stairs constructed on this plan can be made in sections at the workshop, and transported to any place, and will then require only to be set up, which can be done by any handy person. By making the baluster, rise, and tread a lever, an increase of strength, with a diminution of material is obtained over stairs made in the common n ner. These stairs cost very little more than wooden ones. The steps can be renewed when worn out without removing the railing. The stairs can be made ornamental as well as plain. A flight of ten steps built on this principle, weighing only 57 lbs., is in use in a dwelling house in this city, and has been tested with 1,500 lbs. Stairs on this princi-ple have been in use in this city for two years. More information may be obtained by calling or by letter addressed to the patentee at No.[74 Trinity Place, N. Y.

Grain Separator.

Geo. B. Salmon, of Elmira, Chemung Co., N. Y., has taken measures to secure a patent for improvements in grain separators. The nature of the invention consists in cleansing and separating grain by means of a blast spout screen and trough. The object of the inventor, in the first part of his invention, is to overcome the inconvenience that is experienced by millers, from the fact that many substances, as cockle, &c., although smaller in size, have the same specific gravity as wheat, hence it is obvious that any amount of blast from the fan, capable of acting upon the cockle, &c., would also act upon the wheat. The inventor ingeniously takes advantage of the fact of the above-named substances being smaller in size than the wheat, to get rid of them at once by allowing them to pass through the finer sieve. In order to understand the latter arrangement, it should be explained that the consists of two sieves of different degrees of fineness, so arranged that the grain passes through the coarser one into the blast spout and trough. The necessary shake and inclination of the screen are effected by the use of an adjustable spring, operated upon by an eccentric or cam, which gives the necessary shake motion.

Steam an Extinguisher of Fire.

M. Dufardin relates, that a fire broke out a hort time since at a spinning-mill at Dousy. It penetrated to the carding-room; destruction seemed inevitable, and the engines were sent for, when it was proposed to fill the blazing room with steam. A steam tube traversed the apartment; it was broken by a st with an axe, the steam rushed out, "and in a few minutes the conflagration was extinguished as if by enchantment."

Scientific American

NEW-YORK, OCTOBER 30, 1852.

Iron Lighthouses

So long as wood is cheaper than iron in ou country, it will be used in prefence to it for the sake of economy in the first cost. Every year, however, tends to increase the scarcit and price of timber, and iron is every day extending in use, and it will yet be as co to see iron houses of all kinds as it now is to ose of wood. We shall not live to see this result, but we can see it afar off. In our city, iron pillars are universally taking the e of those made of wood and stone, and in Britain, five iron ships are now built for or of wood. The employment of iron in marine ctures forms an important era in respec to its use for lighthouses. The great expense and difficulty heretofore experie ced in form ing foundations of stone for lighthouses in sand banks, and in yielding soft places, have been overcome by Mitchell's iron screw piles and Potts' iron cylinders, and then raising superstructure on these. We have a letter efore us from Mr. C. Pontez, stating that he is progressing with his foundations of iron cylinders for a lighthouse in the course of erec tion fifteen miles below Baltimore. A number of these cylinders are now sunk, and when all completed, they will form two concentric circles, the outer one twenty-three feet in diameter, composed of cylinders 26 inches in diameter each, and one inch thick; the inner circle will be seventeen feet in diameter with cylinders of 17 inch diameter. These cylinders will be filled with concrete, capped with iron plates, and all the caps connected together by wrought-iron ties, thus forming a tinuous circuit. Around and within, the circles will be filled with large masses of granite to the level of low water, and on the top o the iron circuits the regular courses of me the shore, in water 10 feet deep, and thus a strong and permanent lighthouse will be built by the employment of iron foundations at an than one-half or what a ston ndation could be laid; indeed, the employment of iron, enables our marine engineers t build lighthouses in situations where it would be utterly impossible to build stone to

At the exhibition of the Franklin Institute w open in Philadelphia, there is the mode of an iron lighthouse by Merrick & Son, to be uilt on screw auger piles bored 12 feet into the coral reef, at Sand Key, Florida, it has se of 50 square feet will be 132 feet high and weigh four hundred and fifty tons The lighthouse on Carysfort Reef, Florida completed by the Topographical Bureau thin year, is a wonderful iron structure, and was made by Merrick & Towne, of Philadelphia. It is built on piles arranged upon the angles and centre of an octagon; the heads of these piles are united by iron ties, and on this arise courses of iron pillars and a strong central column from the centre foundation to a level with the top of the upper series of pillars from this central column, there radiate, a proper levels, iron girders of great strength, which, added to the horizontal ties extending from one pillar to another, form a combination so compact and stiff that no force of the wind. it is supposed, will ever disturb it. For residence of the keepers of the light, a castiron dwelling of a circular and conical form i d to the above described frame-work of pillars, ties, &c., at a point 35 feet above the level of the reef, and 20 feet above the highest tides.

This dwelling consists of two stories. The lower one being about 8 feet in height, and 40 feet in diameter, is designed for the depo posit of stores, the kitchen, etc. It is fitted with 8 windows and 16 bull's eyes—the former for air, the latter for light. It contains six iron tanks for water and oil. The upper story is divided into six rooms, with a hall in the centre to allow a free ventilation in all the apartments. There is a door at each end of the hall, and a large window in each room ading this story is a gallery, exterior to the house, 5 feet in width, where the keep

From the centre of the hall rises a spiral tain temperature of the atmosphere most in

staircase to the top of the structure. This harmony with the temperature of the body. staircase is enclosed by an iron cylinder, the whole weight of which rests upon the roof of the dwelling house. On the top of the structure is placed the watch room, and lantern, or light room, fitted to contain a Fresnel aratus of the largest size, that will produce a light of the highest power. The diameter of the structure at the base is 50 feet, and 20 feet at the level of the watch-room floor. The height of the entire work above the surface of the reef is 127 feet, and the height of the centre of the light 115 feet.

It was for this lighthouse that the Fresnel Light was intended, which was sold in the New York Custom House for old iron and class, when in charge of the Topogra Engineers, and not under that of the Lighte Board, as we have since been inform The benefit of iron in marine structures, such as lighthouses, was first displayed by A. don, C. E., of London, who, in 1841, erected one on Morant point, in the Island of Jamaica, on a position difficult of access, and where the frequency of earthquakes, no sto lighthouses above two stories high could stand. This lighthouse is made of cast-iron, and has stood several severe shocks of earthquake. A cast-iron lighthouse was erected by the same engineer on the Island of Bermuda, in 1845; it is 105 teet high, and is provided with a Fresnel light, which can be seen at 30 miles Owing to the great expense, or tomany exposed situations, we cannot but feel grateful that iron meets and surmounts all such difficulties. The iron lighthouse in Bermuda has been the means of greatly reforming the habits of a large number of the inhabi tants who formerly gained their livelihood as oreckers, an occupati on not very favorable to the developement of the best qualities of humanity. The iron lighthouses on the dangerou Florida Reefs will also be the means of doing a vast amount of good in this respect. With-in view of a first-class light on Carysfort Reef, was wrecked in three years months, property to the amount of \$1,147,500. The wrecking fleet on the Florida Reefs amounts to 47 vessels with a tonnage of 1,200 unting to 350 men. tons, and crews amo Key West, Florida, the amo unt of salvage deto the wreckers, in 1848, amou \$199.140, and the wrecked vessels and cargoes amounted to \$1,282,000. The iron lighthouses on the coast of Florida, if they do not prevent this great am ount of wreckage, will no doubt prevent nearly the whole of it: success then, we say, to our Iron Lighthouses.

A very important case has recently been tried before the U.S. Courts in this city, which we cannot pass over in silence. On the late voyage of the steamship Franklin, one of the firemen, when he left New York, was intoxicated, and when heated at his labor became stupid, disobeyed the command of the assistant ngineer, fell off the stairs, became insensible and in that state the said engineer poured ne pails of cold water over him, after which in a very short time, he was a corpse. The was brought before the co urt on a charge of manslaughter, but the evidence, to our view, did not exhibit any intention to injure the deceased man. The evidence, however, developed a most heartless syst brought to light the life of a steamship fireman, in comparison with which that of the meanest serf is blessedness itself. It was stated that the firemen were generally intemperate, that they drank a great deal of spirits r. The fire-room is belo water line of the ship, and is often at 800, 900. of temperature. The men have to work in this atmosphere, and sometimes they an scarcely breath e. Frequently they sink down exhausted, and by pouring water upon them, revive; this was applied to the deceased fireman, but he will wake no more till the last trump shall sound. The temperature of the human body is 99.50, and although it has en proven by many experiments, that the body maintains the same heat in the man who lives in the cold regions of 30° below zero, and him who lives in the tropical regions of 90° above it, yet reason, common sense, and experience tell us that there must be a cer-

Men have stood and may stand to live in an atmosphere of 100°, (and we have entered into an atmosphere above 200°) yet they can only do this for a short period. The difficulty only do this for a short period. of breathing (the fiery choking sensation) tells us that such an atmosphere cannot be breathed with impunity. For example, an atmosphere of 99 50-th as that of the human body-must be in equilibrium with it; now, as the action of the lungs is to promote slow combustion in the body, the atmosphere, to be perfectly healthy for a man, should always be colder than the carbonic acid gas and moisture from the lungs Unless this is the case, the atmosphere, as it should, cannot act as a good condenser to the neat of the lungs, therefore, a highly heated atmosphere must be injurious to health; it cannot be otherwise. We have observed that those men and women whose lot was that of working in warm rooms for dressing fine nuslins, in tactories, in printworks, firemen of steamships, &c., presented a bleached and nsumptive appearance, and it we had statistics of their health and longevity, we have no doubt but the bill of mortality and sickness would be appalling. The evidence presented by the engineers and firemen of the Franklin conclusively proves this, and something more is demanded in the inspection of steamships than an examination of the hull and boilers for the safety of crew and passengers. The safety of the lives of firemen workng away down in their min demands the attention of all philanthropic nen, and we hope that this case may lead to a better ventilation of boiler rooms on board

The best temperature of atmosphere conducive to health ranges from 42° to 75°; we have no statistics to prove this assertion, we nly conclude that these atmospheric tempe ratures are the best, from a knowledge of their nfluence upon fermentation, and the robust forms and general health of the natives of those countries, the temperature of which averages about 500 throughout the year, and never ries 30° above nor 30° below that standard, excepting upon rare occasions. The natives of very cold climates are stunted specimens of the human family, and if some of the natives of Africa are tall and muscular, it is owing to a physical constitution of an entirely different character from that of the Caucasian race.-They would no doubt make excellent firemen present steamships, (only they would have to be more strictly watched than men of our own race,) but we believe that the temperature of the boiler room can be maintained at 65° or 70° without any loss of heat to the boilers, and the firemen thereby be enabled to work with safety and comfort.

Artificial Hydraulie or Portland Cen

The London Journal of Arts and Sciences ntains an article on testing the brick-bean erected at the Great Exhibition last year with Portland cement. In England no artificial hydraulic cement was discovered until the experiments of Mr. Frost, who was the real discoverer of the Portland cement. This hydraulic cement has superior qualities to any other; it is capable of setting very fast in wa ter, and it can also be used as a mortar. Th Portland cement is made of clay mixed in certain proportions with chalk, the in water and afterwards burned. It is submitted to a high heat, and has been called over burned lime. It is now used extensively in England for docks in harbors, for stu work, the construction of cisterns, &c. The discoverer of this cement conferred a great boon upon England; he came to this country er of years ago, and resided for a lo time in the city of Brooklyn, in which place he breathed his last at a good old age, the early part of this summer. His experiments eam, and his pamphlet on sto heated apart from water) which he termed "a substance with new qualities," are well known to the public. He was a man of a very gentlemanly appearance, he possessed great ingenuity and engineering skill, was an excellent practical electrotypist as mentioned by Dr. Lardner in his lectures in 1841, and had a very extensive knowledge of chemistry. There were few, if any, men in our country possessed of more general intormation connect-

ed with engineering than Mr. Frost. At one time he was possessed of considerable wealth, but his latter days were spent, though not in want, in comparative poverty. inventor, and the last days of his life were like those of too many of that benefit-conferring class; he benefited others to the injury of

It was decided by our State Courts that The Art Union" of New York was a lotte-The American Institute at its present Fair, has flung the gauntlet of contempt at such a legal imputation upon such an Institu-tion as an "Art Union." At the East end of the machine room there is suspended a pic-ture resembling the scene of "The Money Changers " in the Temple at Jerusalem. Conwith it is the flaming sign, Union," for the relief of Broadway, by steam arriages. At the desk beneath, a subscription list has been opened, and subscribers so licited. The object of this Art Union is the formation of a company for the relief of Broadway, by the substitution of ateam carriages in place of borse omnibuses. We shall say nothing about the impracticability of such notions being carried out; but we do say, that no company has received, nor can receive, the privilege of running steam carriages in Broadway, and to form a joint-stock company for this purpose is a most extraordinary pro-And how does the conduct of the Ameing. rican Institute comport with true ideas of right and honor? It certainly appeared as an abet-tor of this scheme, or why did the managers allow part of the Fair to be turned into a subscription box? The Fair, in this respect, is an infliction upon visitors and a di our city: it has become a vender of apurious titles; for it is not an exhibition of American Industry only, but a dealer in baseless pro jects. Any person or persons have a perfect right to form all kinds of legal joint-stock compa-nies for testing any scheme, practicable or imeme, practicable or nies for testing any sch practicable, but the Fair of the Institute is not the place for selling stocks for such projects.

Hydraulie Rams.

We have received a communication from J. D. Rice, No. 397 Market street, Phila., which states that the information which we received about the hydraulic ram from the "Report of the Committee of Science and Art" of the Franklin Institute, Philadelphia, is full of error. The communication states that the ram said to have been put up in the town of Naples, N. Y., (as mentioned on page 13, this Vol., Scientific American) to supply it with water, has never distributed a single drop. The Town Clerk of that village furnishes this information. The hydraulic ram of Birken-bine, which was put in to supply the Girard College, it is also stated, has been taken up, and that institution is now supplied with water from a pump operated by a steam engine. This is a question of facts in respect to certain statements; who has done wrong in prepaga-ting errors? This is to be answered by our nsylvania friends.

Portrait of Washingto

Sold by Williams, Stevens & Williams, Broadway; Wm. Terry, 113 Nassau street, sole agent.—An engraving from Stuart's superb picture of the Father of his country has been handed over to us for inspection, with which we are highly delighted. It is engraved upon steel by T. B. Welch, of Philadelphia, from the original painting in the Athenæum at Boson, and reflects the highest credit upon the artist. As a specimen of American skill, it is one that does infinite credit to our country, and we sincerely hope that the spirited publisher will receive all the patronage that he so justly deserves. It would be useless to enter into any critique upon the painting, which is too well known to require description, and it will be found that the engraving is a true copy of the original. Every feature is as accurately represented by the lines of the engraver as by the pencil of the artist. It is a national work We doubt not that the sale will be immense

DANIEL WEBSTER, Secretary of State, died at his residence in Marshfield, Mass., at 3 A. M., on the 24th inst: thus have recently passed away our three greatest statesmen-Call Clay, Webster.

Scientific, American?



Reported Officially for the Scientific America LIST OF PATENT CLAIMS

ed from the United States Patent Off

FOR THE WHEE REDIEG OCTOBER 19, 1802.

SEWING MACHINES- By Otis Avery, of Honesdale, i. I claim, in combination with the needle bars, spring holders, and adjustable guides, through ich said bars pass, for the purpose of regulating is length of the stitch, substantially as described, also claim, in combination with the apparatus regulating the length of the stitch, the weight or equivalent, for drawing the cloth for rard, as its remately released from the needles, by which ans the feed motion is regulated, and make dependent on the length of the stitch, substantially as delibed.

coopersville, Pa.—I claim, so constructing the alverising and fertilizing apparatus, as to effect as several functions of pulversing and distribing manners of various kinds, at will, by so amoging the roller, that it can be raised or depressed the discharging opening of the bottom of the opper to any required level, so as to discharge agree or smaller quantity of material previously ought to the desired degree of fineness in the hoper, and at the same time, to act as a valve to close, re or less tightly, the bottom of the hopper—the me roller also serving as a distributor of seed, in wing broad-ast without any alteration of the maine, as set forth.

GRAIN SEPARATORS—By Peter Geiser, of Smiths augh, Md.: I claim the method of regulating that of winnowing machines by means of a flap on he fan case, arranged and adjusted, substantially aret forth.

I also claim the reciprocating toothed bars, with

PRINTING PRESERS—By L. T. Guernsey, of Mont-pelier, Vt.: I claim the combination of a reciproca-ting type bed, with an impression cylinder, which has the half rotary (or reciprocating rotary) move-ment, and also a movement to and from the type-bed, as set forth.

APPARATUS FOR ELEVATING AND DISCHARGING BILGE WAYS, ETC.—By Nebemish Hodge, of North Adams, Mass.: I am aware that rocker pumps have been constructed to be operated by hand-power, but in these no adequate provision has been made for receiving and retaining the water as it is raised up; besides, their action is limited to a continuous rapid propelling power, whilet, by my arrangement, any varying inclination of the vessel, from a horizontal line however slow, puts the apparatus in operation, and, as heretofore constructed, could not, without encumbering the hold of the vessel, be placed therein; I do not, therefore, lay claim to any such pumps.

But I claim, in combination with a series or sys-

ach pumps.
But I claim, in combination with a series or sysm of tanks and tubes, or their equivalents, the
entilating tubes, substantially as described, for the
arpose of elevating and discharging water from the
olds of the vessels, the whole being operated or
orked by the motion of the vessel, as set forth.

WATER WHEELE—By Ira Jagger of Albany, N.
.: I claim the application of an adjustable lip, sliing on the inner surface of the buckets, of a turbine
heel to regulate the openings between the outer
dges of the buckets, and thereby the flow of water
om the wheel, substantially as set forth, and thus
dapting the lines of the turbine to the head of waer, and amount of work to be done however vary-

MAKING SODA ASE AND CARBONATES OF SODA—
by Henry Pemberton, of Philadelphia, Pa.: I claim,
rst, the process of making soda ash, by heating the
dirture of sulphate of soda and carbonaceous matrst, without the use of lime or any other foreign
natters, as preparatory to converting the same into
their products, substantially as described.
Second, the process of treating the aqueous soluion of the above heated products, by carbonic acid,
hen boiling to degrees, to form a mono-hydrated
arbonate of soda, to be treated again in the dry
tate, by carbonic acid, to form bl-carbonate of soda,
as set forth.

BEDSTEADS—By D. W. Smead, of Peru, Ill.: I laim the swinging foot board, to serve the purpose f a clasp for securing the bed clothes, it being held own by a ratchet and pawl, or otherwise.

Sase Stoppes and Fasteres—By J. D. Smith, of New Britain, Conn.: I claim the construction of a window or asah stopper, operated by a winding spiral spring, the whole arranged and combined as described.

P PLATES FOR DOORS, SAFE CO-By Linus Yale, of Newport, method of making burglar-proof hests, of iron, which, in the pro-nto the form required for such hests, surrounds or imbeds malle-rs, or their equivalents, arranged oribed

FORES, SPOORS, &c.—By Robt. Taylor & Robt. O. aurio, of Philadelphia, Pa.

COOKING RANGE-By Benj. Wardwell, of Fall River, Mass., & E. R. Barstow, of Providence, B. I

dings of the French Academy of Science

DISEASE OF THE VINE—Much apprehension as been excited in Italy and the North o France, from the appearance of a peculiar dis ong the vineyards of those singularly enough it is the choice trellise vines that are first attacked before the com mon sorts growing in the country. It is at tributed, by Dr. Robouam, a land owner in the environs of Paris, to the attacks of a small insect, called by him the coccus radicum, which likewise, according to him, is the cause of the disease of the potato.

GASTRIC JUICE-The food, and particularly certain descriptions of food, undergo, in the stomach, a necessary process of digestion. which is performed by the gastric juice, the process being the same whether the gastric uice acts in the abdominal cavity or in ar open vessel. The permanent opening made in the stomach of a soldier in Canada, by a musket ball, and described by Mr. Beau as well as the experiments performed with animals, prove irrefragably that the process of digestion, in animals which resemble man in their organization, is the same whether the action goes on in the stomach or in a ves It follows from this that it is very easy to obtain any quantity of the gastric juice, either from animals that have been killed at the slaughter-house, or preferably from living ani-mals furnished with a permanent aperture in the stomach, so that th gastric juice may taken out when required ; the species of animal may, moreover, be changed at pleasure By this means invalids and others, troubled with dyspepsia, may be supplied with the means of digestion, either by taking the natural gastric juice in a liquid state or by having it dried and reduced to powder; in this latter state it becomes active on being again dissolved. In either case the gastric juice may be given directly or in some other substance with scent and taste, or not, as may seen best. In extreme cases, an artificial digestion of the od may be first operated in vessels, and then allow it to be administered already digested. The patient will then have only to abs assimilate the food, the act of digestion having been already accomplished. The gastric juice has nothing disagreeable in its transparency. color, scent, or taste; when in a powder it has no sensible effect on the palate, and the food already digested may reive, like cooked viands, every sort of taste by culinary processes.

RELATION BETWEEN THE SPOTS IN THE SUN AND THE MAGNETIC NEEDLE .- According to observations made by M. Rodolphe Wolf, Director of the Observatory at Berne, it appears that the number of spots on the sun have their maximum and minimum at the sam time as the variations of the needle. It follows, from this, that the cause of these two changes on the sun and on the earth must be the same, and, consequently, from this discovery, it will be possible to solve several important problems, whose solution has hitherto never been attempted.

-It is pretended by a French physician, Dr. Bellanger, that there is, in rea-lity, no such disease as hydrophobia, the whole calamity consisting in the imagination of the patient. He offers to restore to health, gratuitously, any one affected with this, according to him, imaginary malady.

PRESERVING PROPERTIES OF COFFEE.-M. PRESERVING PROPERTIES OF COFFEE.—M.

E. Robin speaks highly of the preserving properties of coffee. For example, meat dipped in coffee, rather strong, which had been allowed to cool, and then left in the air for three days, has been preserved without any change worth mentioning. Since last November, 1851, it has assumed the appearance of cooked meat, and has never had any bad

odor; the liquor is discolored, but preserves piece of the same meat placed in a similar quantity of coffee, in the same manner, had a bad odor at the end of ten days, and putrific at the end of three weeks. The question of its certainty for preserving is one of interes

Bell's Reaping Machine in America.

MESSRS. EDITORS.—In reply to an article in our paper of the 2nd inst., calling for inforrelation to the importa permit me to Scotch Rearing Machine," state, that in the year, 1834, the late John B. Yates, of this place (not P. B. Yates) imported one of the Rev. P. Bell's horse-power reap ing machines, and in the following year it wa

out in successful operation here.

The machine was sent by Mr. Peter Gibon, of Dundee, via Liverpool, per ship Sheffield, Hackstaff, master, to the care of Messrs Boarman, Johnston & Co., of New York, wh received payment for the same at the office of Yates & McIntyre, in New York on the 9th day of April, 1835. Its whole cost on delivery at New York, including duties, charges, &c., vas \$345.40. The first trial of its working powers was made in the pres esidents of this village, as well as Mr. Yates the Rev. Mr. Bell, the inventor, and myself and resulted in the reaping of a level field of wheat of from two to three acres in about as nany hours. I will only add, that I then actd as the general agent of Mr. Yates's affairs here, and since his decease, which occurred in July, 1836, have performed the duties of an Executor of his will. Among the farming efects left by him was this very machine, although now in a ruinous condition, it may still be seen at this place. Your's, &c.

GEORGE K. FULLER

Chittenango, Madison Co., N. Y., Oct. 18. [We are much obliged to Mr. Fuller for the prompt and complete manner in which he has replied to our request. We would state here to those who as ert that Mr. Bell's mae was imported into this country be McCormick or Hussey's were invented, that O. Hussey's reaper was patented in 1833, and McCormick's in 1834.

la and Pork.

The Editor of the Journal of Organic and Medical chemistry, an able new periodical comes out savage on pork. He "defies all hog-eaters, chemists, and physiologists to prove that hogs' flesh is a healthy article of diet." He asserts that the name scrofula "had its origin in a disease peculiar to swine." This is true, the Greeks gave it this na "swine disease." It may, however, be as wrongfully applied as many other terms. A man is called a dunce as an epithet of stupidity, derived from the term applied to the folwers of the metaphysician, Duns Scotus, by their less able, but more bitter opponents.— Nevertheless, there appears to be something between scrofula and po ork, if the testim nany able physicians is to be believed. e, however, who ride upon different hobbies; one upon one kind of food, and another upon a different kind. One will ocate bran-bread and vegetables, anothe beet, pork, wine, and beer. There should be a moderation in all things, for bad beef is jus as full of scrofula as bad pork. The great object in selection food in the strength of the scroping food in the selection of the strength of the s object in selecting for d is to have it go proper condition and when hogs are fed upon good provender, and killed in good health their flesh, if eaten in moderation sume will not cause disease. People of fair complexions, who live in cold changeable climates, are subject to scrofula. We believe however, that too much pork is eaten in untry, and the strictures of the Journal o Organic Chemistry, are required to arrest at tention and direct it to the evils arising from the unbounded use of pork for food an our people.

Gold in New Zealand.

Francisco, had laid on for Port Philip, and had already obtained a full complement of passengers, when the discovery of gold at Manukau, induced them to leave for the new placers. The troops which had been sent for by the Governor General of Australia were o withheld, as their presence was likely to be wanted.

The Ship Challenge.

The challenge of the "American Navigation Club," offering a bet of £10,000 as a prize to the winning vessel, a Yankee ship against a British one, of 1,200 tons burden, to run from London to China and back, has not yet been accepted. It was to stand open for 30 days. club, unwilling that England should so far forget her old chivalry, has extended the period for accepting the challenge, and will augment the stakes to £20,000, and give the British ship 14 days of a start. Is there not public spirit in all old England to accept this challenge? As this race does not involve high pressure steam, we hope to see the chal-lenge taken up, or an offer made to race for to test the relative speed of American and English built ships. A correspondent of the London Mechanics' Magazine criticised Mr. Griffith's work on ship-building, and inated that the English shipwrights were better acquainted with the science than the American ones. Here is an opportunity for him to prove it. He should exert himself to find some one te accept the challenge, when he does so he will find the stakes by calling on Mr. Peabody, in London.

Bomerang Propeller.
The last files of the Sydney Morning Heald contain accounts of a new propeller invented by Sir Thomas Mitchell, the Surveyor General of New South Wales, a trial of which n a small steamer at that port had just excited great interest. It is called the Bomerang Propeller, and is constructed on the principle of the weapon of that name used by the natives to kill game. Although the experiment was only on a small and imperfect scale, a speed of 12 knots an hour against a head wind is stated to have been obtained. The instru-ment is described to combine great strength and simplicity, while it has also the advantage that its motion in the water causes but a comparatively slight agitation, so that it is capable of being adapted to canal boats as well as to other vessels. At the conclusion conviction "that the weapon of the earliest inhabitants of Australia has now led to the determination mathematically of the true orm by which alone, on the screw principle, high speed on water can be obtained."

What is to be Done with all the Gold. By the arrivals from California gold ke flowing in, like a steady stream, to the Atlan-tic States. We have the same accounts from Australia. Some of the ships which arrived in London recently brought from a million to two million of dollars worth of the precious metal. Allowing this great yield of g pour into the markets of America and Europe for some years to come, it must affect the currency in a most sensible manner. As yet things seem to flow on in the usual course, so far as the old standard value of the gold is concerned, and it is to be hoped that whatever change takes place, it will not be sudden. out gradual and temperate, in order that no n in any branch of business may be caused thereby. It is the duty of bankers and nal financiers to look this matter firmly in the face, and devise measures, if they can for the steady and regular procession of all kinds of business dependant upon the financial operations of banking firms.

The grading, masonry, piling, &c., of the Railroad from Illinoistown to Bellville is advertised to be let, either as a whole or by secns of one mile each.

The distance is sixteen miles, and the pay-nents cash. The road is to be finished by the 1st of May, 1853.

The stock of this railroad is up to 129. W. C. Young, formerly president of the Hudson River Railroad, is to take charge of it, in place of Mr. Stephens, the deceased traveller.

Scientific; American.

TO CORRESPONDENTS.

R. M. L., of Me.—Chloroform was discovered by Dr. Simpson, of Edinburgh, but its application for surgical purposes is claimed by two individuals—Dr. Jackson and Dr. Morton, both Americans; Dr. Jackson was awarded a gold medal by the Paris Academy of Sciences, and received the honor of being entitled the first discoverer, but his claim is disputed by Dr. Morton.

Dr. Morton.

I. E. C., of Md.—We should think your improvement novel and worthy of a patent, although it is difficult to decide without a sketch and description.

J. S. is not the person you mention. You had better and model.

send us a model.

C. W. M., of Vt.—The use of glass tubes to indicate the height of steam and water in boilers, is well known, and could not be patented.

well known, and could not be patented.

J. N., of Wis.—You are correct about the force of
the water that would pass through the tube; but as
action and re-action are equal, you would get the
full benefit of it by allowing it to act upon the water at the storn of the vessel, upon the principle of
a re-action wheel. This would save all your machinery, which will no doubt operate, but no benefit
can be derived even from this, as the water running
through the tube will resist the progress of the vessel just in proportion to the power that can be derived from it.

L. D. of Conn.—You with for information.

ved from it.

L. D., of Conn.—You wish for information that would require a whole copy of our paper to give. Quartz is the basis of all glass, and you would have to learn the crystal manufacture before you could master your business. Quartz can easily be melted.

master your business. Quartz can easily be melted with the blow-pipe.

J. D., of Ohlo--The only way, to our knowledge, of bringing back brittle gold, is to heat it over again, and cool it in the atmosphere.

S. W. H., of R. I.—The matches which we have seen. made without sulphur, were of candle-box wood, dipped in phosphorus and the chlorate of potash.

ash.
J. N., Jr., of Md.—The mechanical construction of
your pump is different from any we have seen, but
the principle is essentially like Read's and others—

well known.

M. M., of Vt.—We suppose a tubular boiler
would be best for your use. Messrs. Stillman, Allen
& Co., Noveity Iron Works, this city, can furnish
you. The cylinder of the engine might be 30-inch
stroke and 12-inch bore. Builders can tell you better than we can.

ter than we can.

T. W., of Als.—Your quantity of water per minute is very small; it is scarcely one horse actual power; 210 gals. per minute, and 24 feet fall, is of the following horse-power, 210 multiplied by 10, multiplied by 24, divided by 33,000 is equal to 1.52, a little over one-half nominal horse-power. A gallon of water is 10 ibs; 33,000 ibs. lifted one foot high, per minute, is a horse-power; about 30 per cent. is deducted from the nominal horse-power for friction, &c. If the 210 gallons fell per second, you would have sixty times the power.

M. L. of Reston.—We could not find out your in-

have sixty times the power.

M. L., of Boston—We could not find out your inventions at the Fair. If Mr. W. had called or shown us the model, it would be more proper than for us to go in search of it; although we often do such things it is not right to ask us; we have too many calls to attend to them all without serious loss of time; we are, however, always willing to notice all new and useful inventions.

useful inventions.

E. B., of N. Y.—The prizes mentioned by you were offered by F. M. Ray, of this city. You are too late, as the committee have already passed their ex-

O. L., of Pa.—The idea you suggest in regard to cigars is new to us, but we doubt whether a patent could be secured for it. The principle is similar to the celebrated Meerschaum pipes, which are said to relieve tobacco of everything unpleasant, they are made of a kind of clay which consists of a hydrate of magnesia combined with silex.

W. F., of Tenn.-If you will again consider subject of paddle wheels, you will see that your plan will not work well. We see nothing new in it. J. C., of Geo.—We shall write you by mail in re gard to the machine for cross grooving.

gard to the machine for cross grooving.

Dr. B. H. W., of Ky.—It will be impossible for us to advise you respecting the stave dressing machine simply upon a written statement. This class of inventions has received much attention, and it is difficult to produce any decided novelty. From what we could judge by examination of the rough model you sent us some time since, we thought the contrivance new but by far too complex. The reduction of its parts may strip it of its novelty. We can scarcely judge without a clearly described drawing or model.

J. Y., of Ohio.—The model of your improvement

J. Y., of Ohio.—The model of your improvement ame duly to hand, and the business will receive arly attention. The specification will soon be sent o you for signature and oath.

to you for agnature and oath.

B. B., of Md.—The noticing of a claim does not secure the invention; those which we notice have all paid their fees for the patents. We have never seen a machine exactly like yours, but we have seen a concave and convex with spikes working into one another for grinding corn. You will see an engraving of this mill on page 49, Vol. 4, Scientific American.

G. W. S., of Boston.—A tunnel to relieve Broad-way was proposed some years ago. Mr. Osborn, of Albany, N. Y., has brought the plan before the pub-lic again, at the present Fair of the American Insti-tutus. It will not do until our sewers are differently built—the tunnel would be flooded at high tides, for our streets are not much higher than high water.

J. E. C., of Md.—Your wagon arrangement is new to us, and we believe it is patentable; but it will make the wagon more expensive, and carmen have swinced some partiality for the one which swings

H. B., of Wis. n. b., of wis.—we are much obliged to you for your kindness. You have misinterpreted us in re-spect to the centrifugal force (according to Newton) increasing with the velocity. We only have asserted that there is no such a thing as an independent force called centrifugal. Be cautious about publishing your ideas on force. You know the moon describes a helical patch in its annual processions.

C. H. S. of La.—The Plow, Loom, and Anvil is published at No. 9 Spruce street, this city, and the Franklin Journal is published by the Society of the Franklin Institute, in Philadelphia.

S. R., of Md.-We will attend to your business im mediately. We do not exactly understand from your letter whether Mr. C. has received the note we sent

W. B., of Ala.—We do not like the idea of paying postage on your letter for the privilege of giving information in no way interesting to us. We have several times been so treated, we hope unintention-

A. B., of Vt -Your article partakes of a party character, consequently it cannot find place in our

B. W. W., of Tenn.—We will endeavor to gain you the desired information.

B. S. K., of N. Y.—We hope you will not put your machine in operation until you have faithfully counted the cost. We have given you the best advise we could.

W. R., of Conn.—You ask, "what is a horse pow-er?" we had thought that no one, a reader of the Sci. Am., would have been under the necessity of asking it. It is 33,000 lbs. lifted one foot high in

Money received on account of Patent Office business for the week ending Saturday Oct. 23:—

A. A. D., of Ga., \$40; T. S., of Ill., \$50: R. C. B., of Ill., \$200; J. Y., of O., \$65; B. J. D., of Md., \$20; W. G. H., of Pa., \$47; S. W. of Ill., \$20; A. H. C., of N. Y., \$25; J. H., of Mass., \$35; S. B. H., of N. Y., \$10; E. L. G., of N. J., \$25.

Specifications and drawings belonging to parties with the following initials have been forwarded to the Patent Office during the week ending Saturday,

H. F. P., of N. Y.; F. I. P., of N. Y.; F. T., of N. Y.; S. W., of Ill.; A. H. C., of N. Y., E. L. G., of N. J.

Cheap Postage-Important to Sub

The amended postage law, as enacted by the last Congress, having gone into effect on the 1st inst, we take occasion to make an extract from one of the sections, from which our mail patrons will see that the item of postage on the Scientific American will in future be less by one-half than formerly.

"Any periodical or newspaper, under three ounces in weight, can be sent to any part of the United States for one cent, and if paid quarterly or yearly in advance, either at the office of mailing or delivery, will be transmitted by the mails for half a cent each number; that is, for a daily paper, the postage will be only thirty nine cents a quarter, or one dollar and office onto a very law seekly report or particular and office onto a very law seekly report or particular. lar and fifty cents a year; a weekly paper or perio-dical will be charged only six and a half cents a quarter, or twenty-six cents a year. If the weight does not exceed an ounce and a half, it may be circulated in the State where published at half of the above rates."

According to the above extract, subscribers to the According to the above extract, subscribers to the Scientific American, residing in the State of New York will receive their papers by mail at thirteen cents per annum, instead of thirteen cents per quarter as formerly, thus reducing the cost of the Scientific American thirty-nine cents per annum to mail subscribers—an item worth saving.

subscribers—an item worth eaving.

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Persons desiring the claims of any invention which has been patented within fourteen years, can obtain a copy by addressing a letter to this office;— stating the name of the patentee, and enclosing one

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Francis Miller, Lucius Foot, Turners for B. & B."

BALLOONS—Of any size made to order, warran-ted; also Wise's complete work on Aeronautics; price \$2, sont postage free to any part of the United States. A 25 feet Balloon on hand. Orders punctually attended to. Address JOHN WISE, Aeronaut, Lancaster, Pa.

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PATENT CAR AXLE LATHE—I am now manufacturing, and have for sale, the above lather ATENT UAB AXLE LATHE—I am now ma-nufacturing, and have for sale, the above lathes; weight, 5,500 lbs., price \$600. I have also for sale my patent engine screw lathe, for turning and chucking tapers, outling screws and all kinds of common job work, weight 1500 lbs., price \$225. The above lathe warranted to give good satisfaction. J. D. WHITE, Hartford, Ct.

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Zinc Drier, and Stove Polish.

QUARTERMAN & SON, 114 John 5t.,

Painters and Chemists.

ATHES FOR BROOM HANDLES, Etc.—We continue to sell alcott's Concentric Lathe, which is adapted to turning Windsor Chair Legs, Pillars, Bods and Rounds; Hoe Handles, Fork Handles and Broom Handles.

Rods and Rounds; Hoe Handles, Fork Handles and Broom Handles.

This Lathe is capable of turning under two inches diameter, with only the trouble of changing the dies and pattern to the size required. It will turn smooth over swells or depressions of 3-4 to the inch and work as smoothly as on a straight line—and does excellent work. Sold without frames for the low price of \$25—boxed and shipped with directions for setting up. Address (post.paid) MUNN & CO.

At this Office.

DBAWING BOARDS—Patent; 23 by 29 inches, with extensive Scales and Sheet Fastener. Descriptive Circulars sent on application; \$10 for Board and T Rule. Sent by Express. Address, postpaid, CHAMBERLIN & CO., Pittsfield, Mass. 50tf

FALES & GRAY (Successors to TRACY & FALES), RAILROAD CAR MANUFACTU-REES—Grove Works, Hartford, Connecticut. Passenger, freight, and all other descriptions of railroad cars and locomotive tenders made to order prumptly.

IMPORTANT TO SOAP MAKERS—Letters
Patent of the United States having been issued
to Wm. McCord on the 27th of July, for a valuable
improvement in Soap, all manufacturers, venders,
and users are hereby cautioned against the use of
Kaolin, or other equivalent aluminous minerals
combined with ammonia, as they will, by so doing,
infringe this patent, and subject themselves to prosecution. All the necessary fixtures for making 2000
lbs. per day, will cost not to exceed \$7.5; two per
sons only required to attend the manufacture.
Rights to manufacture this the most valuable soap,
are offered for sale on reasonable terms. Apply to
WM. McCORD, 141 Sullivan st., N. Y.

LOGAN VAIL & CO., No. 9 Gold street, New York, agents for George Vail & Co., Speedwell Iron Works, have constantly on hand Saw Mill and Grist Mill Irons, Press Screws, Bogardus' Horse-Powers, and will take orders of Machinery of any kind, of iron and brass; Portable Saw-mills and Steam Engines, Saw Gummers of approved and cheap kind, &c. Gearing, Shafting, large and small, cast or of wrought iron.

NEW HAVEN MANUFACTURING COM-TMPORTANT TO IRON FOUNDRIES—The Galvanic Alloy Manufacturing Co., Nos. 401, 403, and 405 Cherry st., N. Y., will furnish the Acrostatic Fan Blower at \$56, and with patent fitting at \$65, that produce sufficient blast for the largest cupols, melting 2 and 4 tons of iron per hour; taking less than one half the power of those now in use, that costfrom \$80 to \$100. The wings, being only about an inch in width (planned upon entirely new and mathematical principles), produce double the blast with half the power of other blowers. Warranted in all cases, or they may be returned and the money refunded.

Secowif.

cuentific museum.

The Purifying of Wine.

There can be no doubt but that the United States is fast becoming a wine producing country. Near the city of Cincinnati, no less than 1,200 acres of vineyards are now under cultivation for the production of wine for sale. About 300,000 bottles of it will be made this year, and perhaps one half as many more next year. This wine is made mostly from the Catawba grape, and is said to be of as good a quality as any made in Europe. In speaking of a fertile and rich land, the orientals used the terms, "it arounds with oil and wine.' In those countries where it is used for a table drink by all classes, the same as we use tea or coffee, the people are never given to drunkenness, but use it with moderation as a necessary of life, and never drink it for mere drinking sake. Old fermented wine (what is ed unfermented wine is not wine), is the most healthy drink, hence to obtain it of good quality, the wine which is made this year not be sold for four years more, but will be kept in casks, in vaults where the work of fermentation will proceed so slow that acetic acid will not be formed. In the article published in the Scientific American of last week, on "The Fermentation of Beer and Wine," Liebig lays down a plan for the purification of wine by a quick process, which deserves the attention of our wine growers. By practicing it they will save considerable m and they should at once experiment-give it a tair trial-and if found successful, put it into practice.

There are some wines sold for "the pure juice of the grape—unfermented"must say are not healthy, in fact they are not true wines. By alow fermentation, the juice of the grape deposits on the sides of the casks in which it is contained, quite a thick scale of a dark brown substance, which is as hard as a stone and named "crude tartar." In every case the juice of the grape should be deprived of this substance before it is used. In that scarce and dear wine of Hungary, obtained from the ripe grapes which, by their own weight when laid in baskets, press out their juice, and not obtained from those sub-mitted to the press, this substance, we believe, is unknown, and this accounts for its su-

When the cemetery of the Innocents at Paris was removed to the outside of the barriers, the buried corpses which had accumulated to the depth of 60 feet, were found, to a great extent, apparently converted into fat. of the skin, cellular tissue, and ten dons, all the soft parts, and even the bones had completely disappeared, leaving only the fat, which, resisting longest the influence of decay (oxygen), remained in the form of margario This human fat was employed to extent of many tons by the soap boilers and tallow chandlers of Paris for the manufactu or soap and candles. The French are a people of fine sentiment, and they certainly the quality to a charming point of reflection in receiving light from candles made out of the bodies of their fathers. We loathe the the bodies of their fathers. cannibal, but civilization has features which, if not rendered familiar, would be as repulsive as the practices of the savage.

What is heat? Maj. G. G. Rains, U. S. A., in a scientific lecture before the Port Huron Lyceum last winter, asserted, with argument to prove, that as an alkali and acid combine to produce salt, so positive and negative electricities combine to produce heat; that the ocean of heat pervading space is, therefore, a compound, in which undulation produces light, while friction and contact of different bodies, separate its parts, and produced electricity.

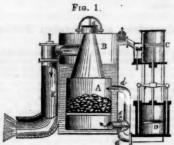
An Excellent Tooth-Powder.

Dissolve gunpowder in a tumbler of water, nd when settled pour off the clear water, and the remainder is the tooth-powder. Try it.

To clean the hands of the discolorization

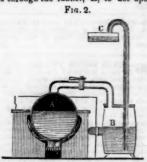
Heat for Propelling Ships.

The annexed engravings are sectional view for explaining a mode for propelling vessels by the direct effect of the products of combus-tion applied to propel the vessel. The proof this plan is Alexander Gordo Scotland we believe) somewhat famous as the author of a work on the propulsion of steam carriages on common roads. The London Mining Journal states, in 1846 it noticed this The nature of plan which has been patented. the invention consists in propelling vessels by the action of the products of combustion raised in a closed furnace supplied with air by blowers, impinging on water from a pipe at



the stern, thus driving the vessel forward It is stated that several competent and influential gentlemen in England, together with a rich ship-builder, have urged Mr. Gordon to introduce his invention, and the Lords of the Admiralty have offered the use of a screw steam er to make a trial. Mr. Gordon has issued a pamphlet, wherein he lays down his principles as follows :- 1st. Heat is the propelling power. 2nd. The locomotive powers of the locomotive and rocket are derived solely from heat; steam is the result of part of the trans on of heat to water, and the engine transmits this power; the rocket is impelled by the direct products of combustion; he applies the product of heat to impel a vessel by applying the direct products of combustion rce it forward, upon the principle of a rocket's action in water.

A, figure 1, is the chamber of co there may be a number of them; B is a boiler surro nding the furnace, it receives its heat by radiation, and makes a small quantity of steam to work the blowers, D, by a sn steam engine, C. The air is forced in by the pipes, d d. The furnaces are to be supplied with fuel only once in two hours, through the cap, a; the blast is to be turned off while the fire is thus being fed. The heated gases pass through the funnel, E, to act upon the



water at the stern of the vessel upon the same principle as Rumsey first employed water, only he forced it in by a pump which was worked by a steam engine. In figure 2 is worked by a steam engine. shown the method which the Marquis of Worcester employed to force up water by the direct agency of steam. A is the steam boiler, the steam of which acts directly on the water in the vessel, B, which forces it up into the receptacle, C. Mr. Gordon calculates that a cubic foot of anthracite coal in combustion will exert a force equal to 473,600,000 lbs raised 1 foot high, but in the boilers of steam ships he asserts, it never exceeds 85,000,000 lbs., leaving a balance of 388,600,000 lbs. against machinery. Heated air, he also al-ledges, is more economical then steam, saving more than 2½ lbs. of coal out of every 8 used.
"One-half the heated air," he says, "escapes out of the chimney of steam boilers, and as much as 20 per cent. is lost, which does not enter the water," and thus Mr. Gordon asserts that only about 30 per cent. of the force To clean the hands of the discolorization of heat generated under a steam boiler is ob-om nitrate of silver (lunar caustic), dissolve tained by using the steam. All this 70 per

directly to the propulsion of a vessel as re-

There is not too much truth in the assertion that "about 50 per cent. of the heat passes up the chimney," but we do not know what remedy to devise excepting the complete combustion of the fuel and plenty of heating surface to absorb the heat. We do not see how Mr. Gordon's plan will operate at all. As far back as 1827 a gas and heated air engine was patented by Mr. Ward, of Baltimore, Md.— We believe that Mr. Fulton, of Baltimore, four years ago, proposed to drive vessels by hot water forced through tubes towards the stern of the vessel, but we have never before seen or heard of anybody but Mr. Gordon who proposed to drive a vessel by smoke. It is very evident that a fire would not burn a stove if the chimney pipe dipped down into a tub of water, and no one who understands the law of gaseous absorption would propose it. The reason why a chimney draws (we use the common term) is ow-ing to the atmosphere being a gaseous ele-ment, which absorbs, (by a law now well un-derstood), or receives another gas into its boom. This is not the case with water, thereore, Mr. Gordon emp loys a blower to force the air in, consequently the force of the blower is all the power he can have to drive his vessel. But then, as the blower is to be propelled by heat radiated from the furnace, and as the furnace will not draw through the water, we do not see how, the smoke principle can be made to operate at all. Mr. Gordon asserts that he will save three-fourths of the fuel, one-hall of the cost of attendants, the great tonnage of the cost of attendants, the great tonnage of the coal, three-fourths of the first cost of machinery, three-fourths of the annual expense of maintainance, and effect a great saving of life and property. In short, a new era in ship propulsion is about to be ushered in by Mr. Alexander Gordon, by substituting as the side of the content of the short of t stituting carbonic acid gas for steam, and applying it directly to propel a vessel by allow-ing it to issue at the stern through a funnel, almost like the re-action water-wheel.

The Harlem Railroad Tunnel

On Thursday morning ot last week, as the first train down was entering this tunnel, the engineer perceived something looming up dark on the track, put on the brakes, and arrested the train just in time to prevent a fearful collision, with a huge mass of falling rock, and thus saved the lives of perhaps 30 or 40 passengers. There were about 400 passengers on the train, and had it been a night instead of a day train, there can be no doubt but a fearful loss of life would have been the result. It is good that a merciful Providence watches over the lives of the passengers who journey through that tunnel, tor the Railroad Company do not. Last year a mass of rock fell down in this tunnel just after a train had passed; at that time we directed a train had passed; at that time we directed attention to a means for preventing the contingency of an accident by any such a cause; this was to arch the whole interior of the tunnel with brick, wood, or iron. This will prevent the rock from falling down.—

The Grand Jury of New York should indict The Grand Jury of New York sho ld indict the company for keeping this tunnel in such a state—it should be declared unsafe and dangerous. This should be done at once, for we are sure that no less than 10,000 pas pass through this tunnel every day. One of the engineers, to our knowledge, has declared that he never enters this tunnel with his engine without experiencing a fearful forebodi This is an evil which should be remedied at once. Will the Railroad Company see to it that this is done?

An Unrighteous Act.

The Wheeling Intelligencer gives an ac count of a certain contractor on two railroads who lately absconded after receiving the payment of \$6,000 on estimates of his work. had two gangs of workmen whom he left unpaid for more than a month's work. This was a very wicked act; the money would have done these poor workmen much good, in pro-viding something for winter, for which they had no doubt intended it.

A railroad convention was held at Ho from nitrate of silver (lunar caustic), dissolve iodate of potash in water, and with it wash off the stains.

tained by using the steam. All this 70 per on the 11th ult, at which spirited resolutions were passed, recommending the State to entack the stains.

LITERARY NOTICES.

RAILWAY MACHINERY—This is a new work, to be completed in 24 parts, at 65 cents each, by Daniel K. Clark, engineer, and is published by Blackie & Son, of diargow, Edinburgh, and London, and No. 117 Fulton street, New York. It is a treatise on the Mechanical Engineering of railways, and embraces the principles and construction of the engines, &c. It commences with a history of the Locomotive, and is illustrated with beautiful wood engravings. Each part contains two double plates, and one or two sheets of letter-press, with many good wood cuts. From the specimen before us, we believe it will be the best work of the kind ever published.

the best work of the kind ever published.

COMPLETE PRACTICAL BREWER—This neat it useful intite volume, by M. L. Byrn, M. D., has j been published by H. C. Baird, of 'Ph ladelphia, is for saie by John S. Taylor, 143 Nassau street, it contains plain and accurate instructions the art of Brewing Ale, Beer, and Porter, also making the Bavarian Beer, Root Beer, Ginger P Sarsaparilla Beer, &c. The making of matt bee an important business in our country, and as a be rage, or a drink for the table, good malt beer is much a subject of the country, and as a dering, which are taken so freely as temperadints, and the different processes, a is illustrated with engravings.

Electrography Manifolia.—This is another than the support of the

is illustrated with engravings.

ELECTROTYPE MANIPULATION—This is and exceedingly useful little volume, in two parts, plished by Mr. Barrd, and sold by J. S. Taylor, at above piace, in this city. The author of it is Cl V. Walker, of London, editor of the "Electrical garine," &c. We are well acquainted with work, and can recommend it to all electricians, at teurs and practitioners. It is illustrated with gravings, and describes the mode of preparing moulds, gliding, plating, &c., and gives instruction to manage the batteries.

NATIONAL PORTRAIT GALLERY-Peterson & Co Philadelphia-The present number of this trul ANYIONAL PORTRAIT CALLERIT - section at the present number of this truly American work contains engravings of Henry Class Appanies Webster, and Wm Wirt, with a biographical account of these distinguished statesmen. The work will be completed in forty Nos. of which the above is the seventh, and, when entire, will be a valuable addition to American literature The whole arrargement does great credit to its publisher. Wm. Terry, 113 Nassau street, agent for New York.

Graham's Magazine—For November, 1852: Dewitt & Davenport, Tribune Buildings. The present number of this popular per-odical is in no way inferior to its predecessors, acd contains a vast amount of readable matter in its columns. Among the contributions to its pages we observe articles by Dickens, Mrs. S. C. Hall, and other well known literary characters. In addition to the wood-cuts that accompany the letter-print, there are two good engravings at the frontispiece.

Mayan's Universum—No. 8 contains the following elegant steel ongravings with descriptive text:
"Washington's House at Mount Vernon," by Horace Greeley; "Etlangeo, "Bayaria; "Cape Horn;"
"A Masked Ball at the Opera House in Paris." Price 26 cents, or \$5 per volume. It is a beautiful number; published semi-monthly by H. S. Meyer, 164 Willam st, N. Y.

Bibliothica Sacra—This distinguished and able Review for October, contains a most able article on the "Vestiges of Culture in the Early Ages," and another one on "Islamism," which have greatly in terested us. This is a work in which every Ameri-can clergyman and christian may feel an honest pride. Its standing is so high abroad, that it is re-printed in Britain. It is published by W.F. Draper, Andover, Mass.

NEW JERSEY MEDICAL REPORTER—The October number of this Monthly Magazine, edited by Joseph Parrish, M. D., of Burlington, N. Y, commences a new volume. It is an able and excellent Medical Journal. We derive much information from its co-laums.

Manufacturers and Inventors.

A new Volume of the SCIENTIFIC AMERICAN

commences about the middle of September in each
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other improvements; the advocate of industry in all
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